





► Engine: Perkins 4012-46TAG3A

► Alternator: Stamford/Leroy Somer /Hengsheng

▶Controller:DeepSea/SmartGen

/DEIF/ComAp

Basic technical data
Number of cylinders
Cylinder arrangement
Cycle4 stroke
Induction system Turbocharged
Combustion system direct injection
Compression ratio
Bore
Stroke 190 mm
Cubic capacity
Direction of rotation anti-clockwise when viewed from flywheel Firing order
Cylinder 1 furthest from flywheel
Note: Cylinders designated 'A' are on the right hand side of the engine when viewed from the flywheel end

Approximate weights

Description	unit	Tropical	Tem perate
Engine (dry)	Kg	4400	4400
Electropak (wet) + fuel cooler	Kg	6450	6086
Electropak (wet) - fuel cooler	Kg	6425	6070

Overall dimensions of ElectropaK

	unit	Tropical	Tem perate
Height	mm	2610	2259
Length	mm	3883	3915
Width	mm	2164	2198

Moment of inertia

Total engine	inertia															19,3	kgm	2
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Centre of gravity

Bare engine (dry)
-forward of the rear face of the cylinder block
-above the crankshaft centre line
ElectropaK - temperate cooling (wet)
-forward of the rear face of the cylinder block 1227 mm
-above the crankshaft centre line
ElectropaK - tropical cooling (wet)
-forward of the rear face of the cylinder block 1089 mm
-above the crankshaft centre line

Fuel consumption

4012-46TAG3A Temperate cooling - 60 Hz						
Ratings	g/kWhr	litres/hr				
Standby	213	390				
Prime	213	356				
Baseload	210	281				
75% Prime	221	277				
50% Prime	222	185				

Note: Fuel consumption calculated on nett rated powers.

Cyclic irregularity for engine/flywheel maximu	m
4012-46TAG3A	:975

Ratings

Operating point

Engine speed	
Static injection timing	20° BTDC
see engine number plate	
Fuel data to conform to BS2869 dass A2	or BS EN590

Performance

All data based on operation to ISO 3046/1, BS 5514 and DIN 6271 standard reference conditions.

Noise

Test conditions

Air temperature
Barometric pressure
Relative humidity 30%
Air inlet restriction at maximum power (nominal) 2,5 kPa
Exhaust back pressure at maximum pressure (nominal) 3,0 kPa
Fuel temperature (inlet pump) 58 °C maximum
For engines operating in ambient conditions other than the
standard reference conditions stated below, a suitable de-rate must
be applied.

De-rate tables for increased ambient temperature and /or altitude are available on the Perkins Secured Web site.

For test conditions relevant to data on load acceptance, refer to the rear of this document.

Emissions capability

All 4012-46TAG ratings are optimised to the 'best fuel consumption' and do not comply to Harmonised International Regulation Emission Limits. More information on these statements can be obtained by contacting the Applications Department at Perkins Engines Company Limited.

4012-46TAG3A - Temperate, Standby power

Maximum additional restriction (duct allowance) to cooli airflow and resultant minimum airflow					
Ambient clearance: 50% Glycol	Duct allowance (Pa)	Min airflow (m³/sec)			
40 °C	250	32			

4012-46TAG3A - Tropical, Standby power

Maximum additional restriction (duct allowance) to coolin airflow and resultant minimum airflow					
Ambient clearance: 50% Glycol	Duct allowance (Pa)	Min airflow (m³/sec)			
50 °C	125	36			



Induction system

Maximum air intake restriction of engine:	
-dean filter	2 kPa
-dirty filter	5 kPa
-air filter type	paper element

Exhaust system

Fuel system

Recommended fuel to conform to:

BS2869 1998 Class A2 or BS EN590
Injection system direct
Fuel injection pump and injector type combined unit injector
Injector pressure 140 MPa
Lift pump type Tuthill TCH 1-089
Delivery
-4012-46TAG3A
He at retained in fuel to tank
Fuel inlet temperature to be less than
Delivery pressure
Maximum suction head at pump inlet
Maximum static pressure head see installation manual for details
Fuel filter spacing
Governor type electronic
Governing to ISO 8528-12 CLASS 3 and 4; ISO 8528-5 CLASS G2

Fuel consumption

4012-46TAG3A Tropical cooling - 60 Hz				
Ratings	g/kWhr	litres/hr		
Standby	213	390		
Prime	213	356		
Baseload	210	280		
75% Prime	221	277		
50% Prime	222	185		

Tolerance on fuel consumption......+5%

Note: Fuel consumption calculated on nett rated powers.

Alternator

Pole No.	4-Pole
Exciter Type	Single bearing, Brushless,
	Self-excited
Power factor	0.8
Voltage adjust	≦ 5%
range	
Insulation Grade	Н
Protection Grade	IP23/22
Phase / wire	3 phase 4 wires

Electrical system

Type negative ground / insulated return
Alternator voltage
Alternator output 40 amps output, 28 volts at 20 °C ambient
Starter type
Starter motor voltage
Starter motor power
Number of teeth on flywheel
Number of teeth on starter pinion
Minimum granking speed
Pull in current of starter motor
solenoid @ -25 °C max (1) 30 amps at 24 volts
Hold in current of starter motor
solenoid @ -25 °C max
Stop solenoid pull-in current(1)
Stop solenoid hold-in
All leads to rated at 10 amps minimum

Cold start recommendations

Temperature range		
5 °C down to •10 °C	Oil: 15W40 CH4 Starter: 2 x 24 volts Battery: Max break away current: Crank ing current: Aids: Min mean cranking speed:	4 x 12V 286 Ah 1600 amps 810 amps block heaters 120 rewlmin

Notes:

- The battery capacity is defined by the 20 hour rate
- The oil specification should be for the minimum ambient temperature as the oil will not be warmed by the immersion heater
- Breakaway current is dependent on battery capacity available.
 Cables should be capable of handling the transient current which may be up to double the steady cranking current.

Engine mounting

Maximum static bending moment at rear face of block	1356 Nm
Maximum additional load applied to flywheel	
due to all rotating components	850 kg

- NEMAMG1.JIANGHAO, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the generator field.
- ♦ Self-ventilated and dripproof construction.
- ♦ Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Digital solid-state.volts-per-hertz voltage regulator with +1% no-load to full-load regulation.



Control Panel









The control module gives digital readouts of:

Generator voltage;

Output frequency;

Engine speed;

Battery voltage;

Engine hours run.



Dimension:5000*2150*2500mm Weight:10000kg



Dimension:6000*2400*2900mm Weight:12300kg Fuel Tank Capacity:1000-3000L

The **control panel** is an Digital Control Module suitable for a wide variety of single, diesel or gas, gen-set applications.

Monitoring an extensive number of engine parameters, the module will display warnings, shutdown and engine status information on the back-lit LCD screen and illuminated LEDs.

The control module has indicators for failure information:

Over speed/Low speed,

Emergency stop

Low oil pressure;

High water temperature

Failure to start

Battery charger failure

Automatic shutdown occurs under:

Low engine oil pressure;

High engine water temperature;

Over speed/Low speed;

Failure to start after three attempts.

Electrical system

- Maintenance-free and anti-explosion battery
- Standard breaker
- ABB breaker (optional)
- > ATS (optional)
- Battery charger (optional)
- GMS monitoring (optional)

Packing

- Wrapping film packaging
- Tray packaging
- plywood box packaging

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